

FIG. 1

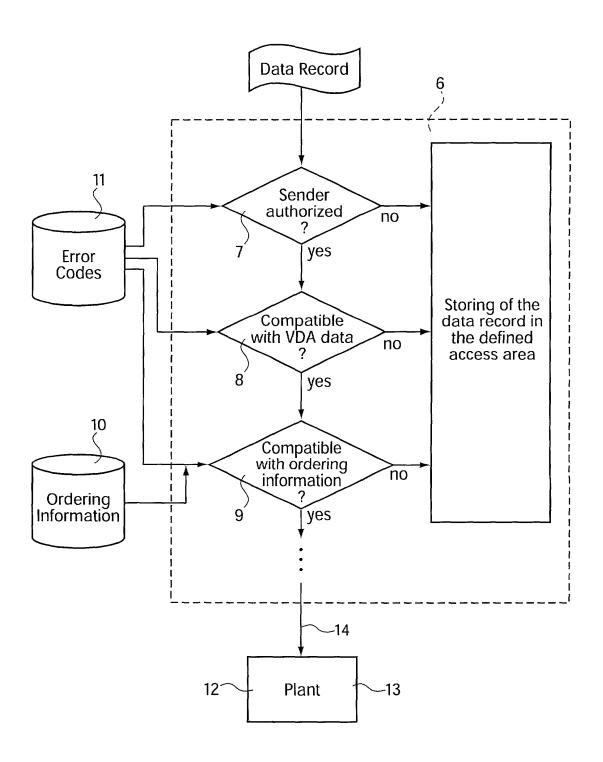


FIG. 2

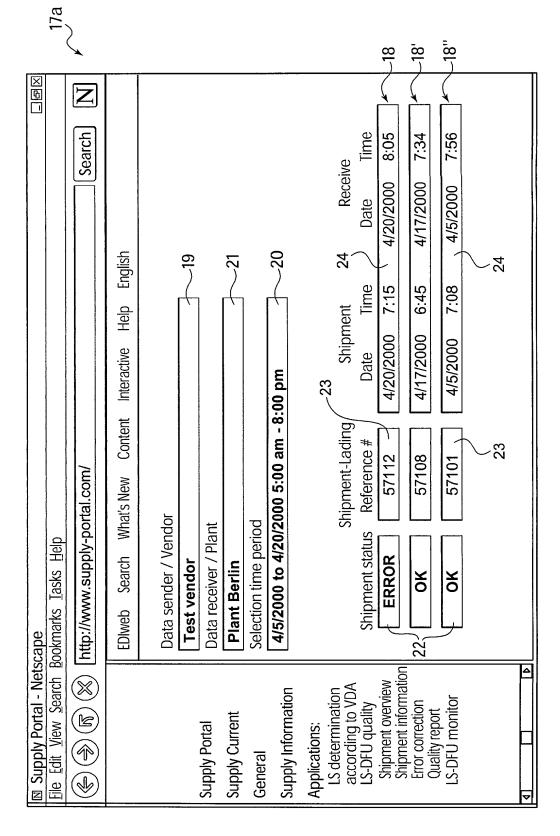


FIG. 3a

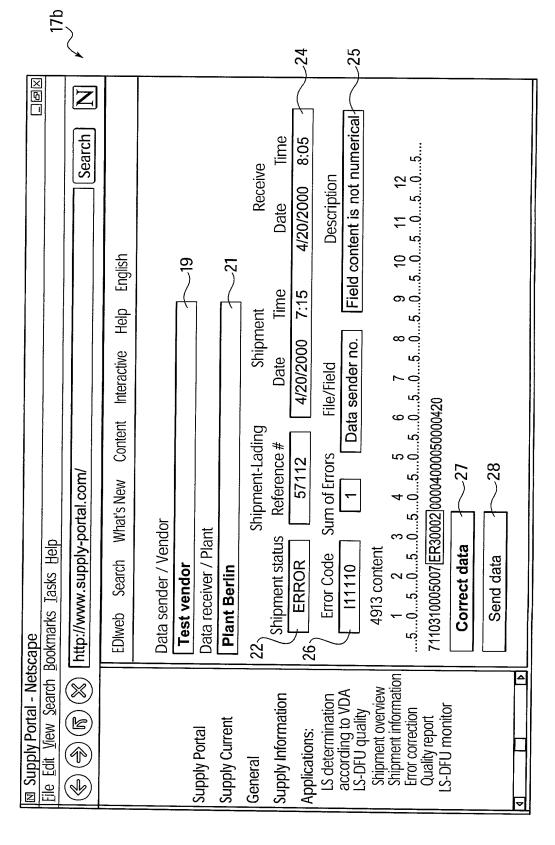


FIG. 3b

Netscape   Netscape	
Lile Edit View Search Bookmarks Tasks Help	Bookmarks Lasks Help
	Search N
	EDIweb Search What's New Content Interactive Help English
	Data quality of shipping voucher data according to VDA 4012
	Quality report of August 9, 2000
supply Portal	Data sender / Vendor
Supply Current	Test vendor
General	Data receiver / Plant
Supply Information	Plant Berlin
Applications:	
LS determination	Assessment:
according to VDA	
Shipment overview	Previous month Month of report Tendency Previous mont
Shipment information	
Quality report	Transmitted data records
LS-DFU monitor	
	lotal errors Positions per 1
	53,373 54,448 43,911 30,712 Fror clipta
	72.4%   142.8% 80.0%   49.2%

FIG. 3c